

Global Tuff Bund # GTB1 & GTB1.5

Installation Instructions

3.0 Installation (cont)

- Remove Tuff Bund strips and drill 10mm diameter holes at each marked location in the concrete. Holes should be 60mm to 70mm deep (slightly deeper than the anchor).
- Remove all dust from floor. Use air gun if necessary.
- Apply Global Tuff Bund Cleaner to the underside of the Tuff Bund strips and use wipes to remove all traces of dirt, dust or oil residue.
- Fit Adhesive/Sealant into a Caulking Gun and apply a continuous bead of adhesive approx 4mm thick along the length of the bund, in line with the holes. Apply another zig-zag bead between the holes, along the length.
- Carefully lay the first piece of Tuff Bund against the straight line, ensuring the pre-formed anchor holes in the bund line up with the holes in the concrete. Apply downward pressure whilst moving from side to side to ensure floor contact until the full length is installed.
- Repeat for additional lengths. Seal joints between bund strips with Sealant/Adhesive - DO NOT OVERFILL.
- Position washers into the preformed hole recesses and insert a Nylon Anchor Sleeve through the Tuff Bund and into the concrete. The washer should be underneath the sleeve head.
- Fix anchor downward into the sleeve and concrete using a 13mm socket or spanner. At this stage lightly tighten the anchor until the head of the bolt is recessed into the bund anchor hole. DO NOT OVERTIGHTEN.
- When butting up against a wall, carefully position the Tuff Bund to ensure a 2 to 3mm gap between the wall and the end of the Tuff Bund. Seal this joint with Adhesive/Sealant - DO NOT OVERFILL.



Drilling holes in the concrete



Cleaning the bund underside



Apalant/adhesive



Fixing anchors into concrete



Sealing against a wall

4.0 General

- When the installation is complete, inspect all edges, cuts and joins to ensure a tight seal.
- Tuff Bund should be left for 24 hours prior to driving over and exposure to traffic. This allows time for the sealant/adhesive to cure. Re-tighten anchors slightly.
- Tuff Bund should be driven over slowly. Vehicles should not be stopped or turned with wheels on the bund strips. This may tear the bund from the concrete.
- Tuff Bund should be checked regularly to ensure adequate sealing to the concrete and between joins. Replace any damaged or lifted strips and seal joints following the instructions above.
- Tuff Bund is resistant to a wide range of oils, fuels and chemicals. If in doubt as to the suitability with a specific chemical, please contact our office for a chemical resistance chart.
- Material Safety Data Sheets (MSDS) for the Global Tuff Bund Cleaner, Global Grease Cutter and Adhesive/Sealant are available on request.

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www.store-safe.com

Head Office Unit 4, 71-73 Lords Rd, Leichhardt, NSW 2040 Fax: 02 9568 3313

Sydney 02 9569 2122
Victoria: 03 9314 0444
Queensland: 07 3245 3733

South Australia: 1800 063 122
Western Australia: 08 9330 9561
Tasmania: 1800 063 122