

Global Tuff Bund # GTB1 & GTB1.5 Installation Instructions

1.0 Introduction

Global Tuff Bund is a heavy duty, trafficable floor bund that provides spill containment for drums, tanks, equipment, vehicles and machinery in factories, warehouses and workshops.

Global Tuff Bund is manufactured from polyurethane and is resistant to oils, fuels and a range of chemicals and can be used for straight line bunding or mitred to change direction.



Global Tuff Bund

2.0 Tools & Equipment

Qty	Code	Description	Size/Description	Comments
1	SBS	Sealant Adhesive	Powerflex 310FC,310ml	Required for every 3m of Bunding
1	ANCHOR10X60	Anchor Bolts	8 x Concrete Anchor, M10x60 c/w Nylon Sleeve & Washers	Required for every 1m of additional bunding.
1	GTBCLEANER	Global Tuff Bund Cleaner	500ml Cleaner	Required for every 5m of Bunding
1	GDNP5L	Global Grease Cutter	5L Global Grease Cutter, Surface Cleaner	Required amount subject to surface conditions

The following tools are required to install Global Tuff Bund:

- 10mm masonry drill bit
- Hammer Drill
- Tape measure
- Chalk line
- Cut off saw (fine/timber tooth)
- 13mm socket

3.0 Installation

- Ensure the surface to which the GTB1/GTB1.5 is to be fixed to is clean, dry and free of oil, grease, adhesives, paint, varnish or other surface coatings. Remove paint/surface coatings by sanding or grinding. Wash and clean the floor surface with a degreaser (Global Grease Cutter).
- Position the Tuff Bund in its proposed location and with a visible marker, draw a straight line along the edge of the Tuff Bund. Alternatively, use a chalk line to mark a straight edge where required.
- Lay the Tuff Bund strips along the proposed line with a small gap (2 to 3mm) between each strip. This allows for expansion and contraction of the Tuff Bund strips. Mark the position of all the holes. Should a length need to be cut, carefully measure and cut to size using a fine tooth saw.



Preparing the floor



Cutting to size



Marking the holes

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